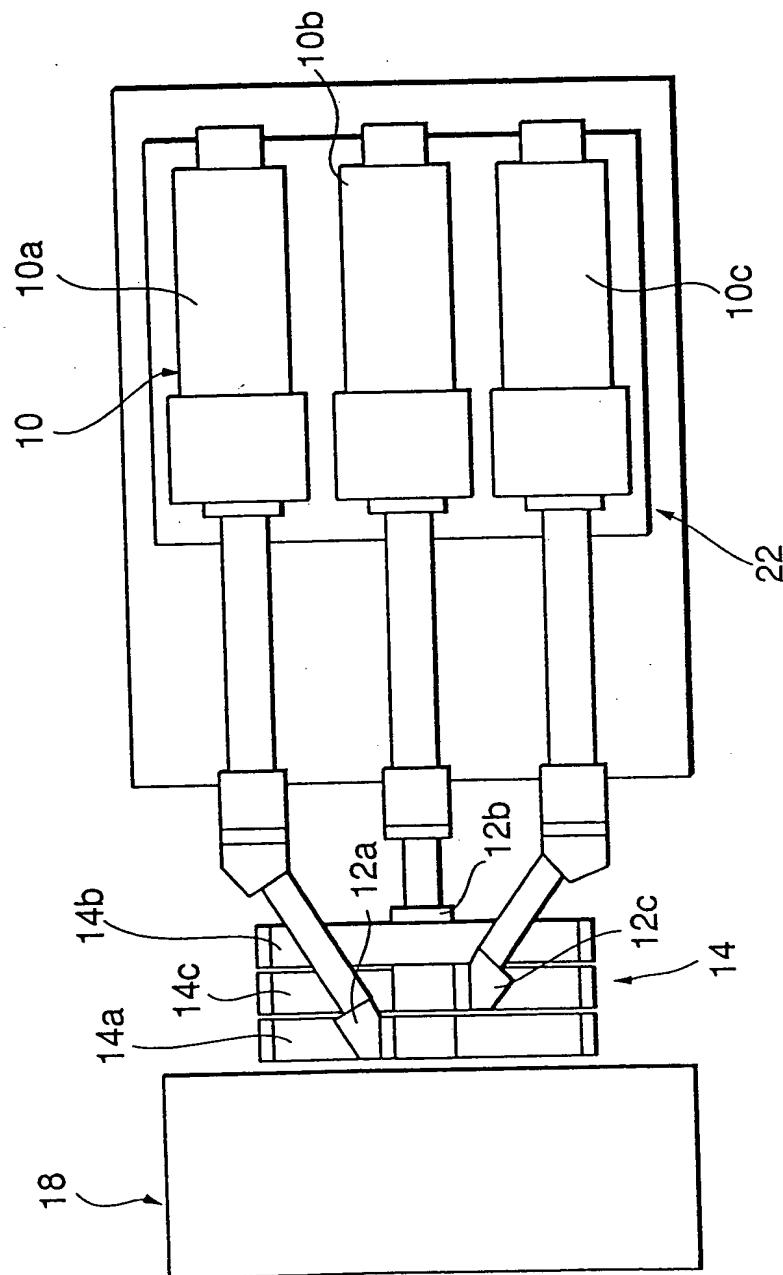


FIG. 1



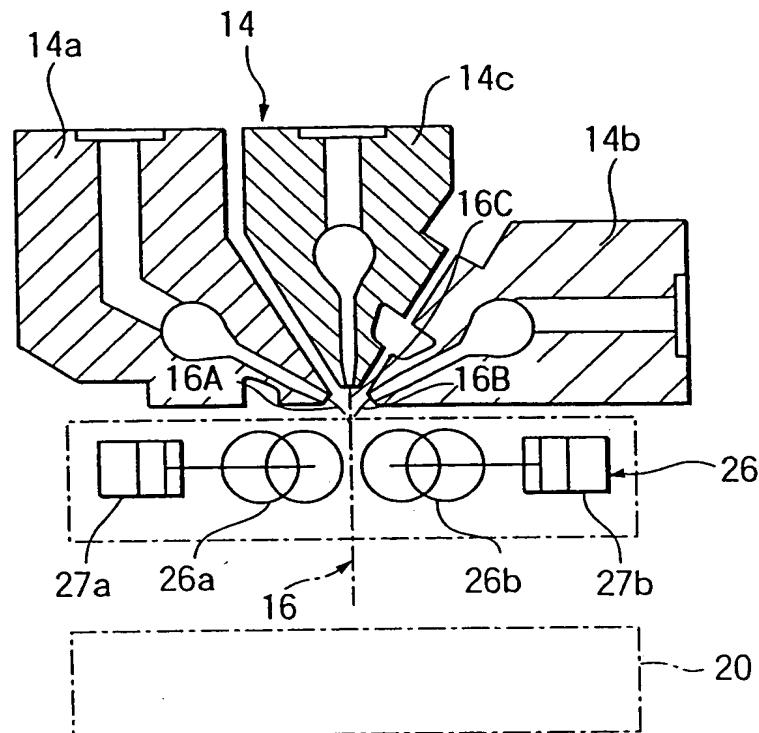


FIG. 3

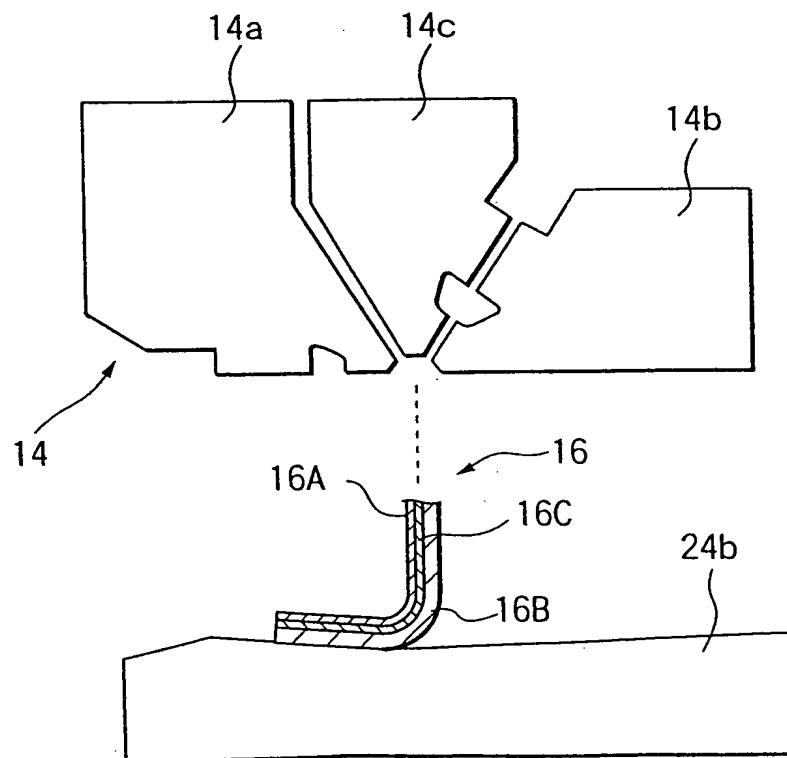
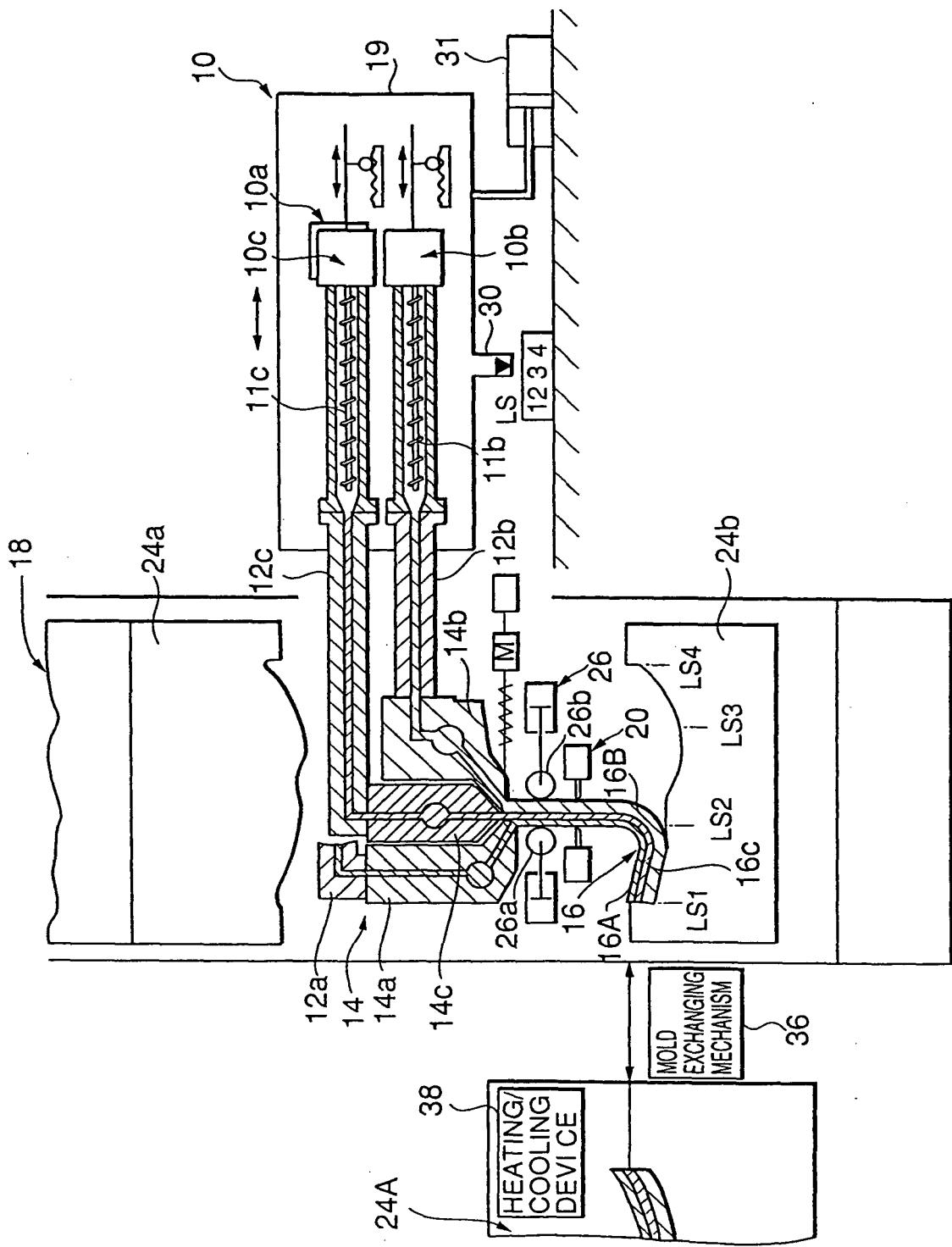


FIG. 4



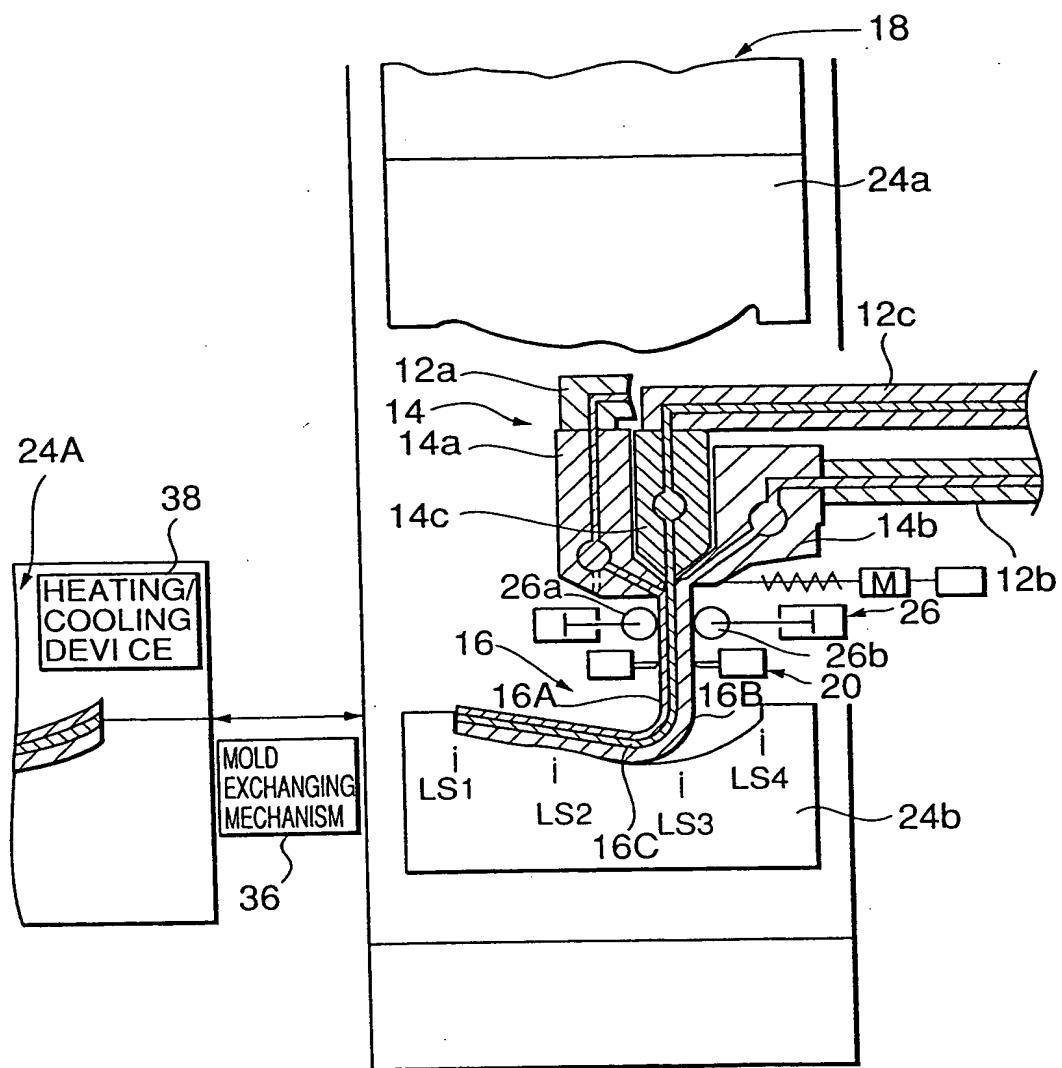
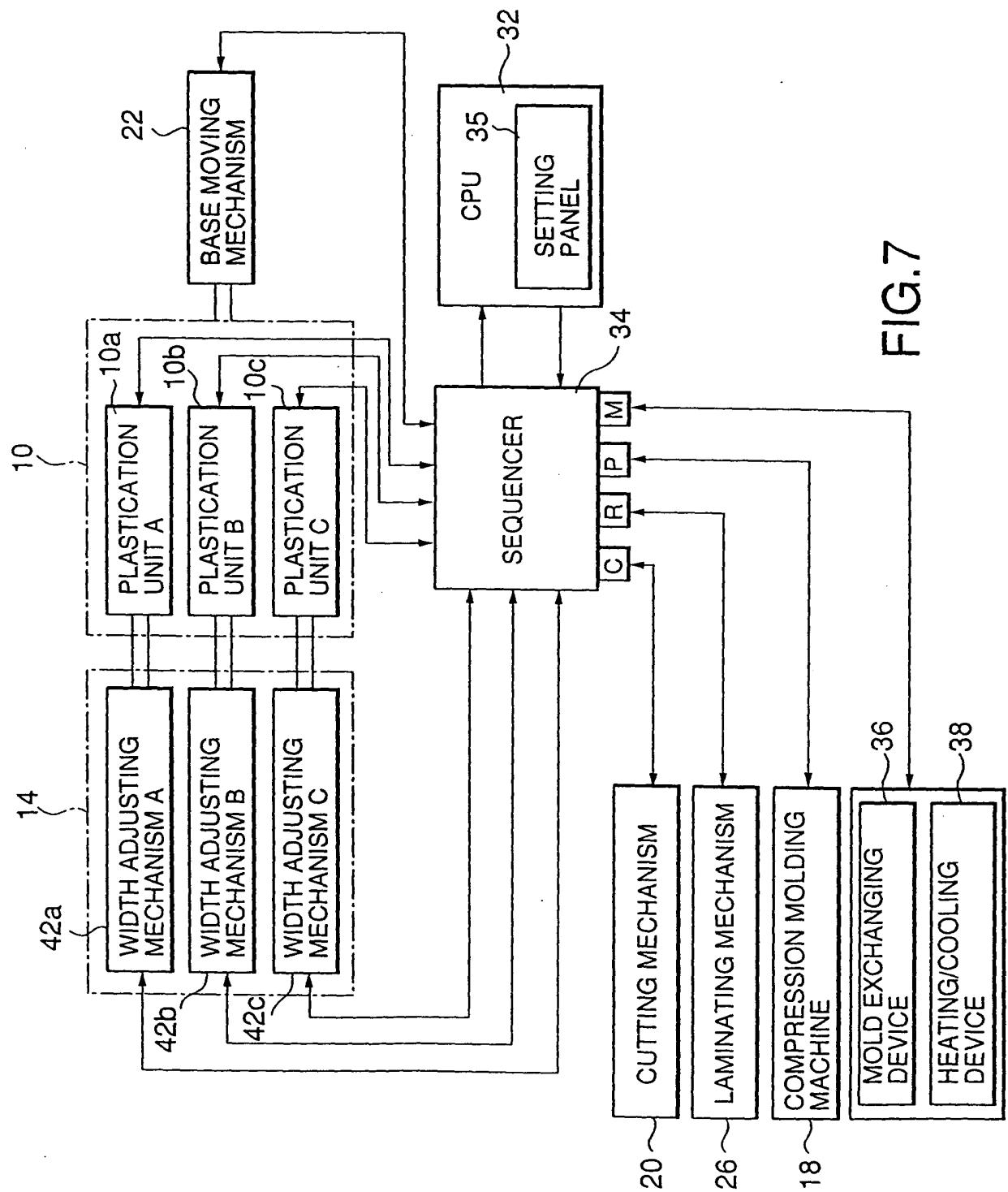
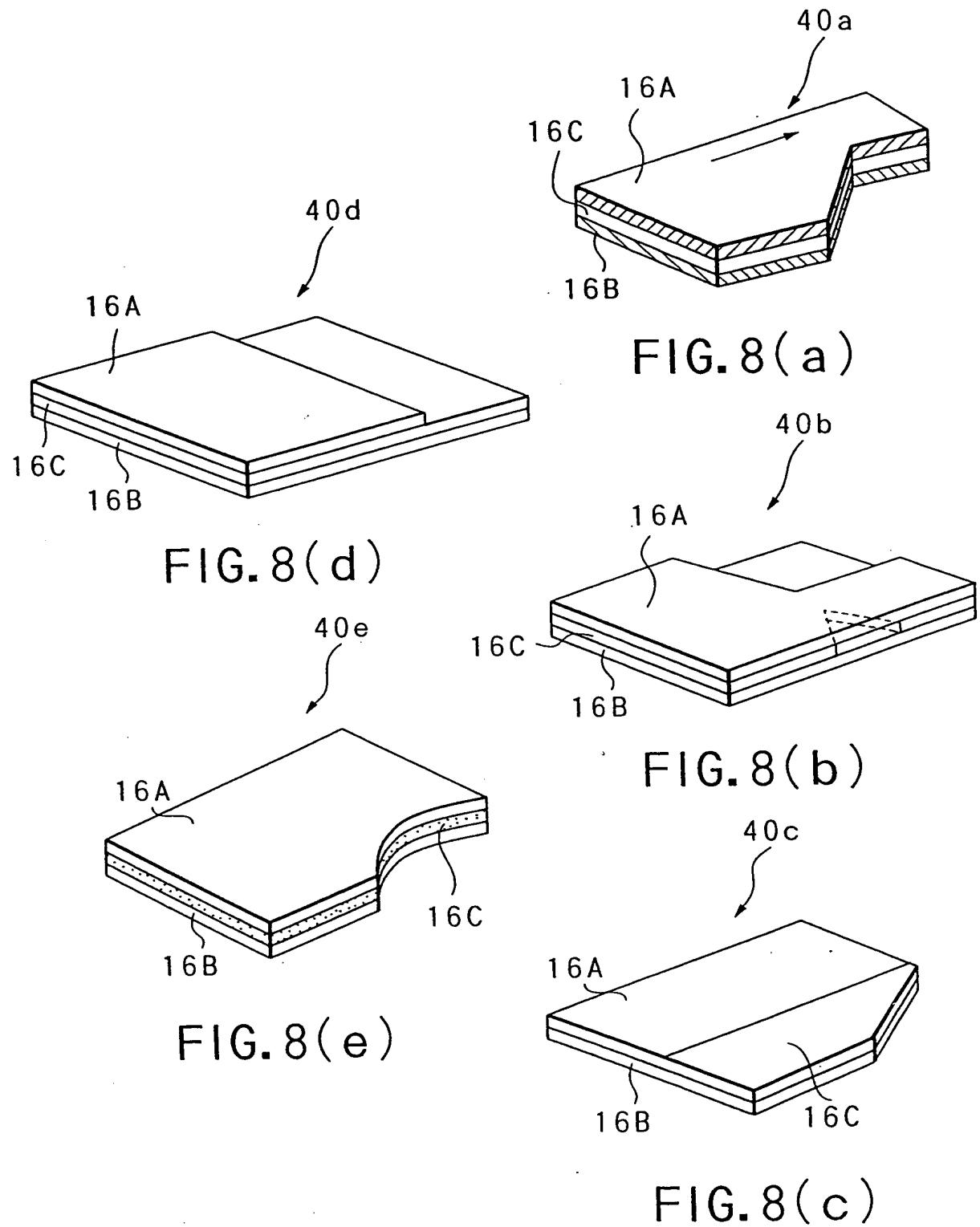


FIG.6





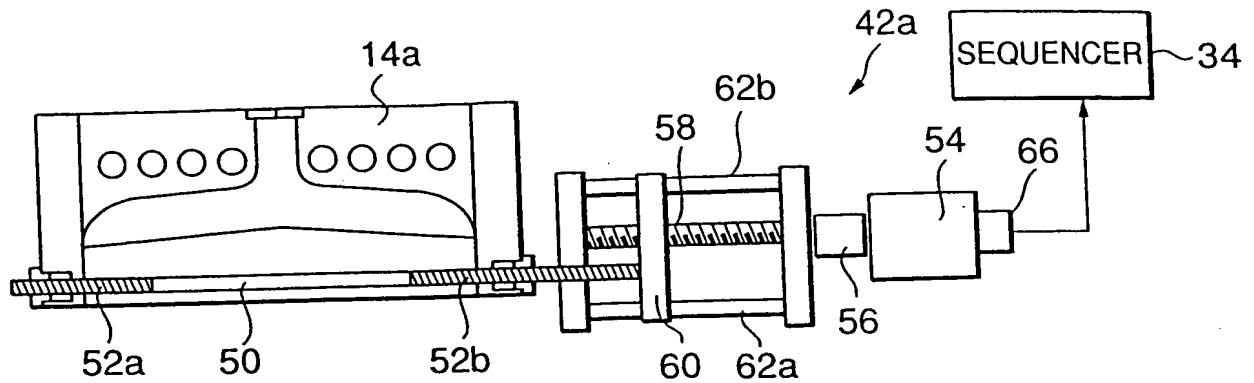


FIG.9

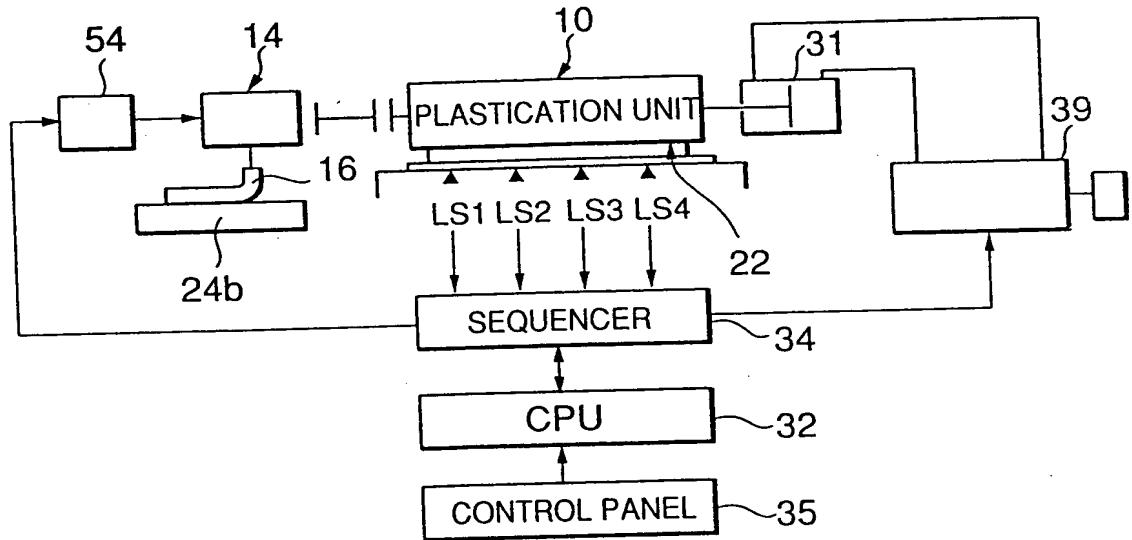


FIG.10

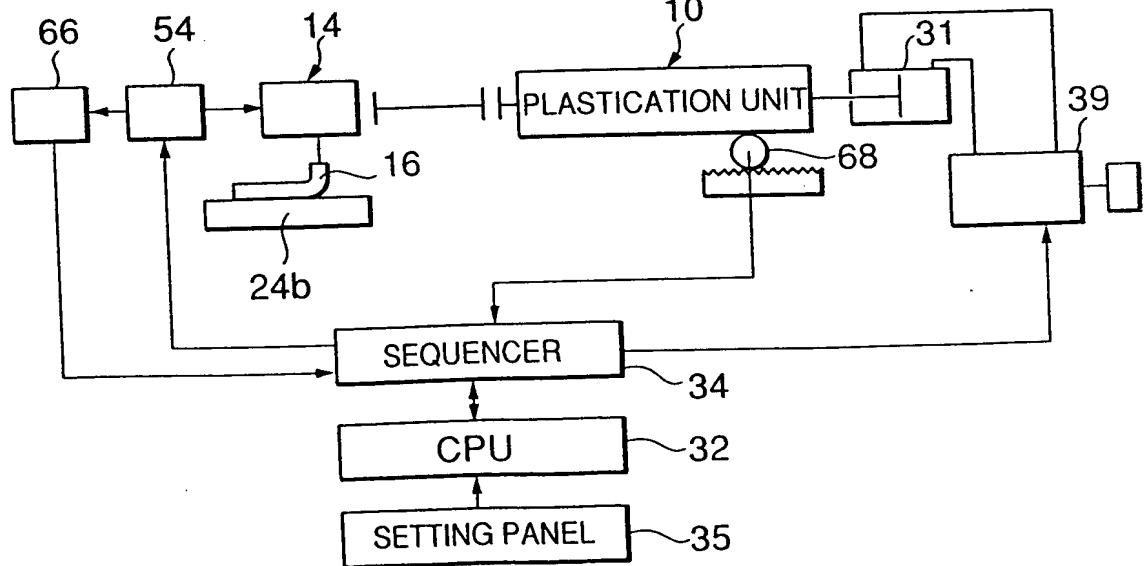


FIG.11

FIG.12 (a)

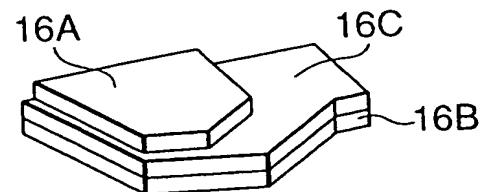
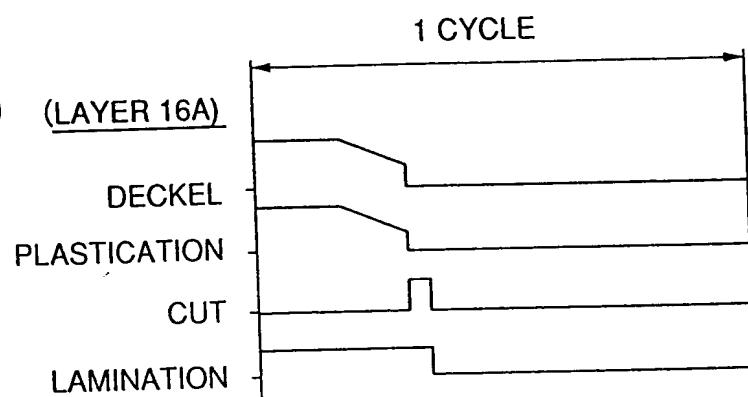
FIG.12 (b) (LAYER 16A)

FIG.12 (c)

(LAYER 16B,16C)DECKEL
PLASTICATION
CUT
LAMINATION

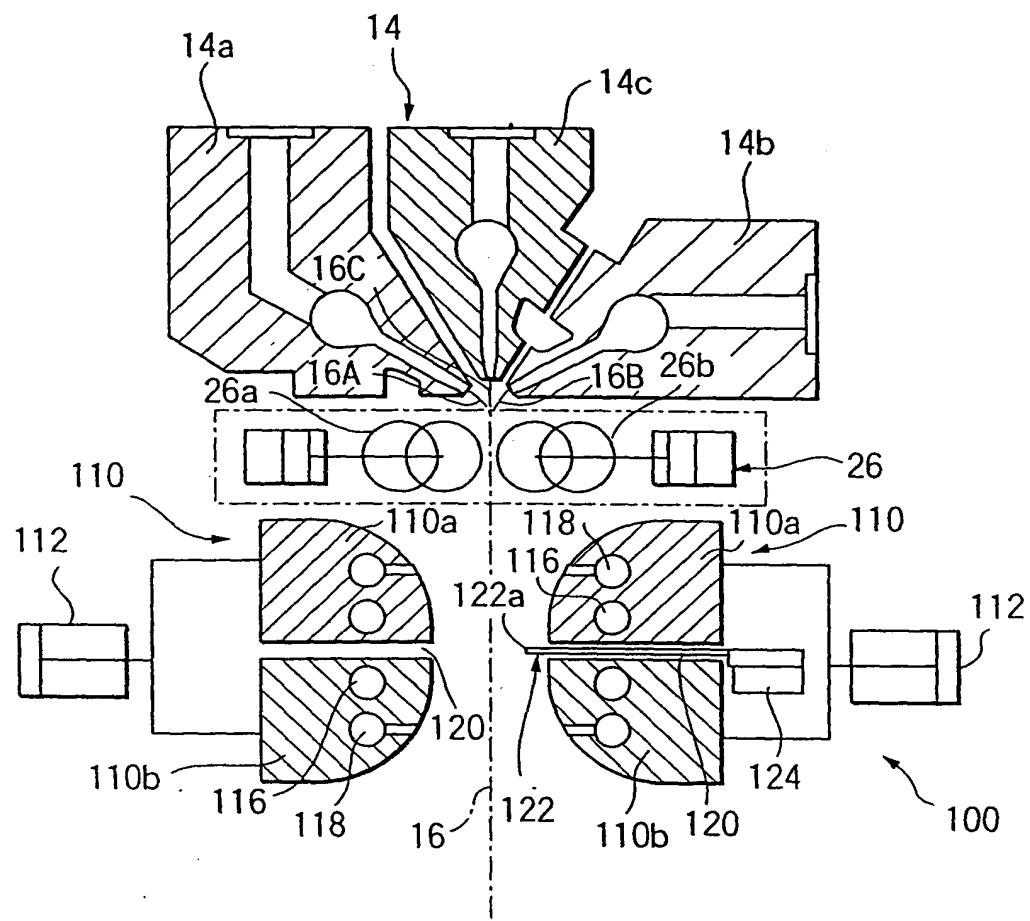


FIG. 13

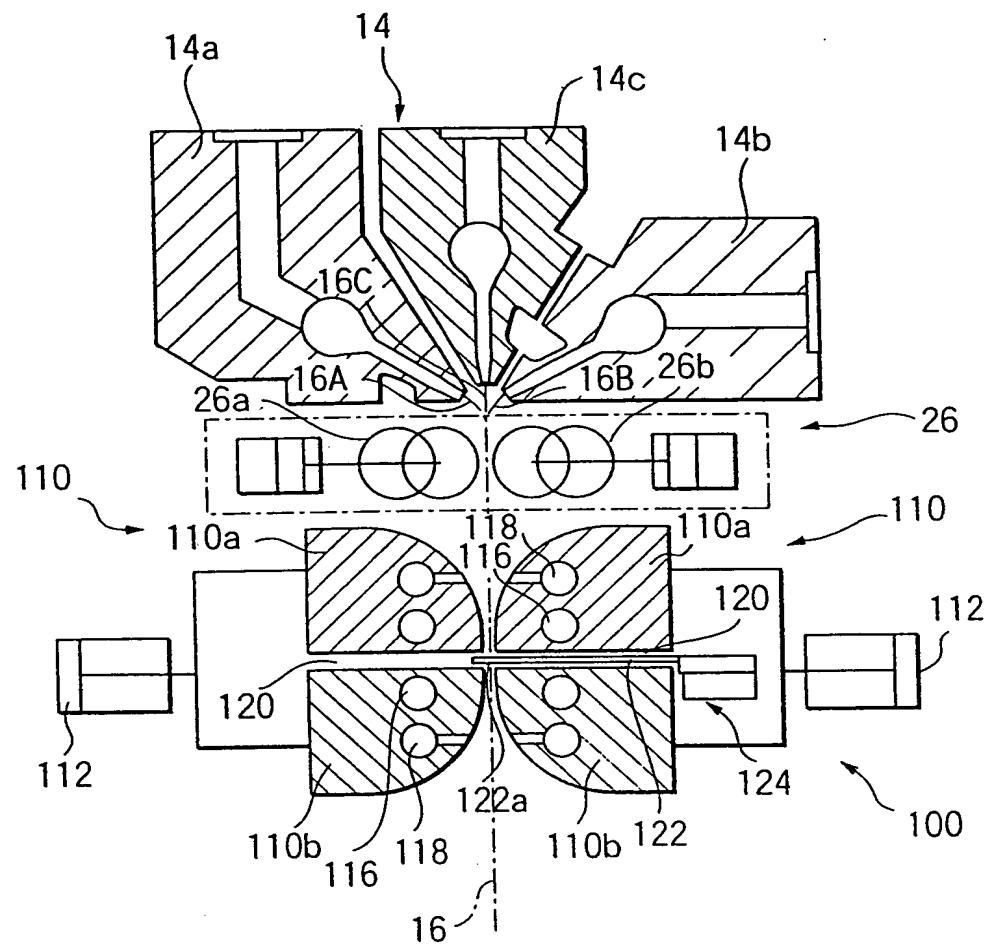


FIG. 14

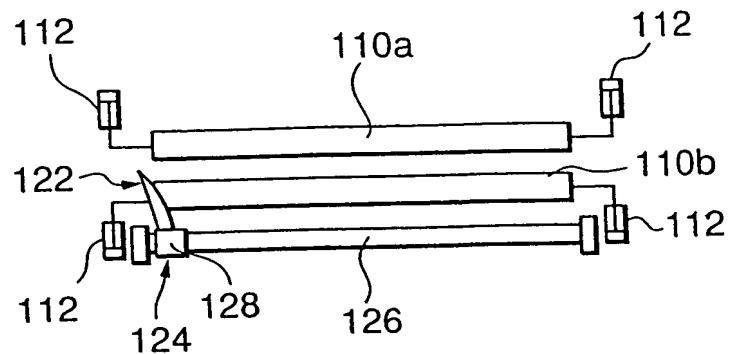


FIG. 15

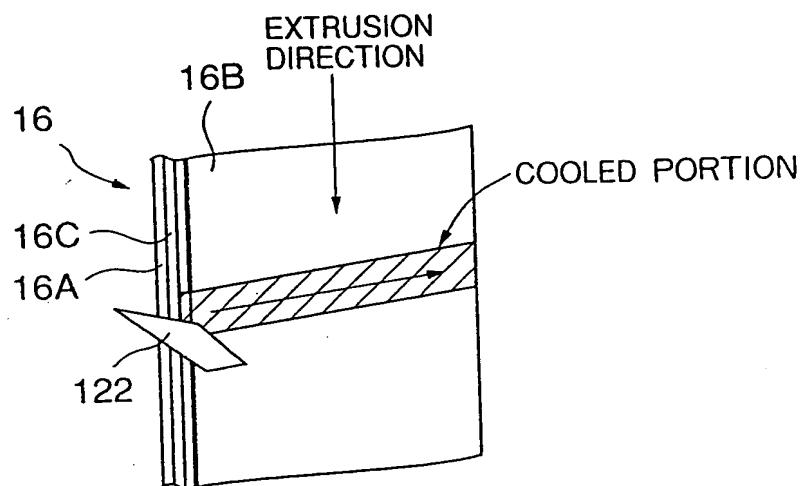


FIG. 16

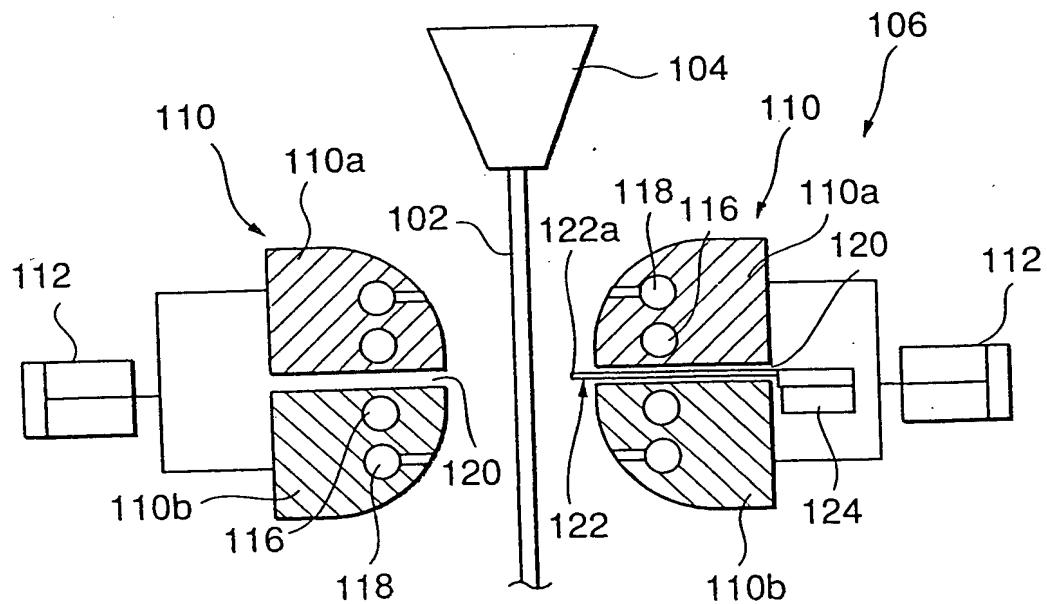


FIG. 17

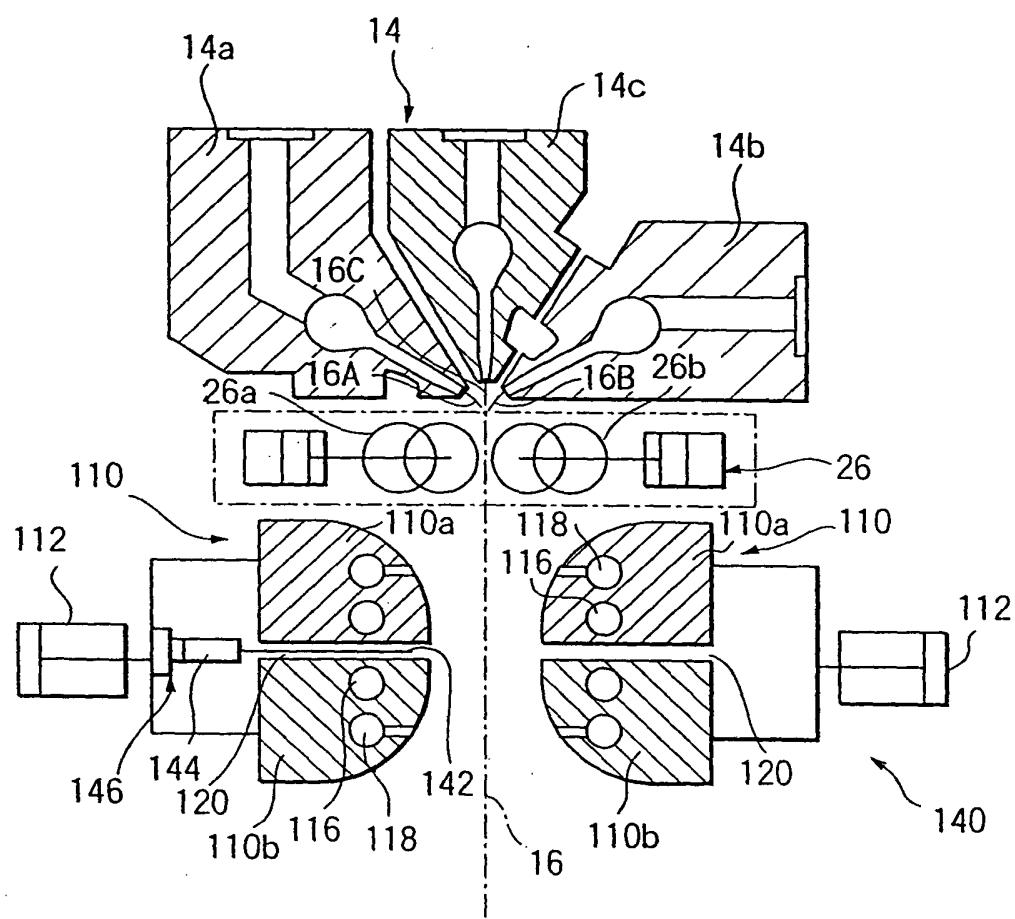


FIG. 18

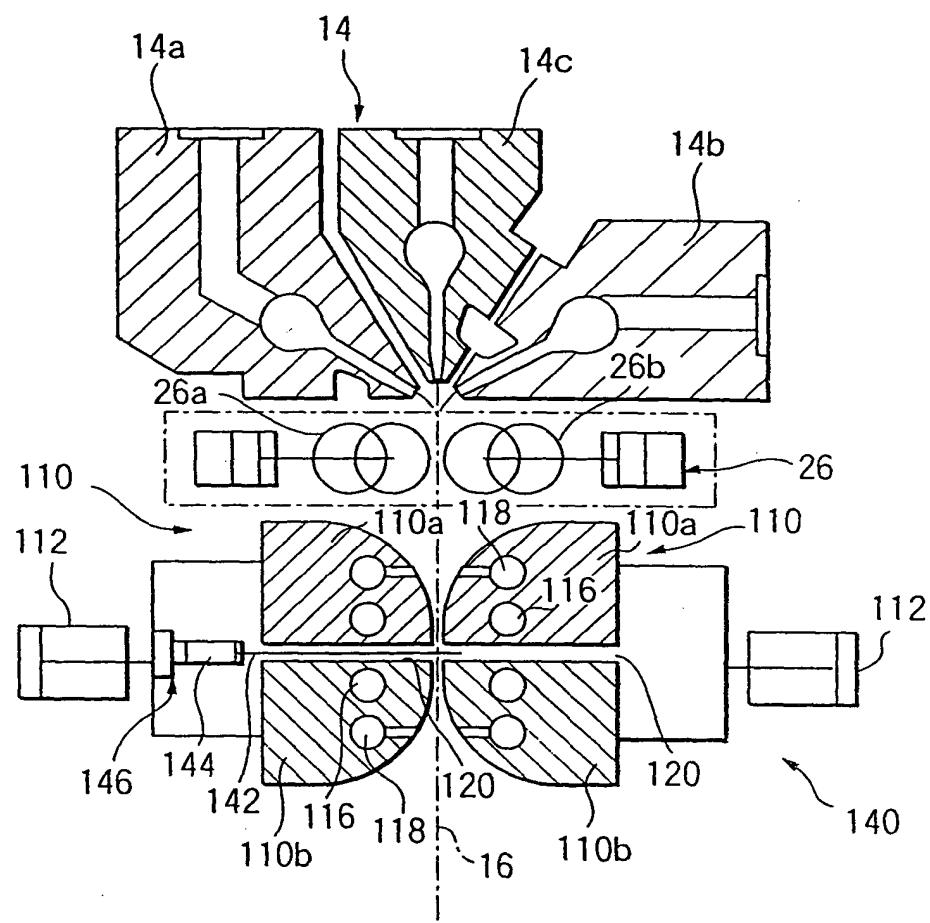
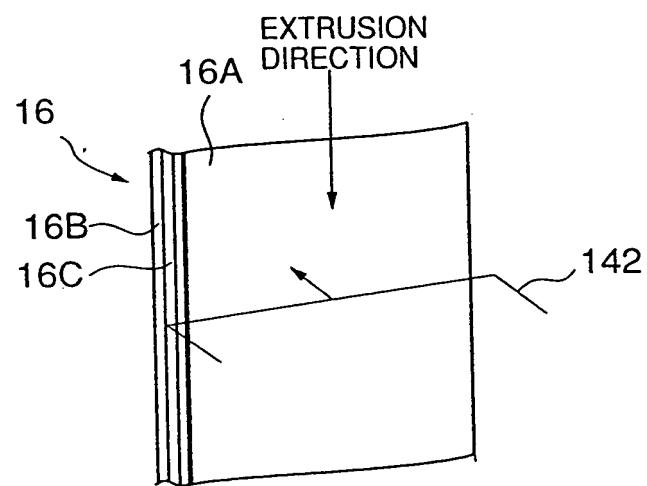
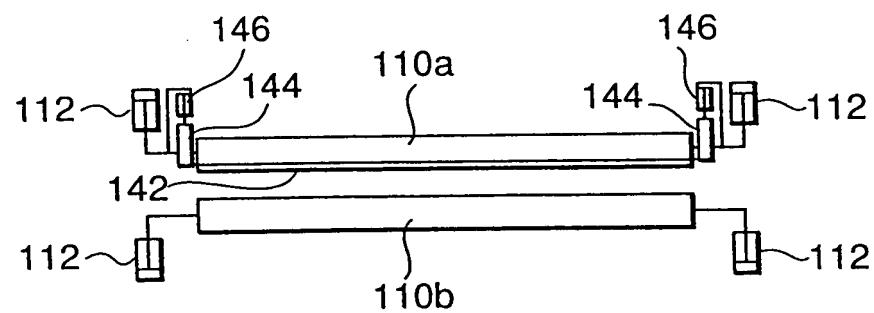


FIG. 19



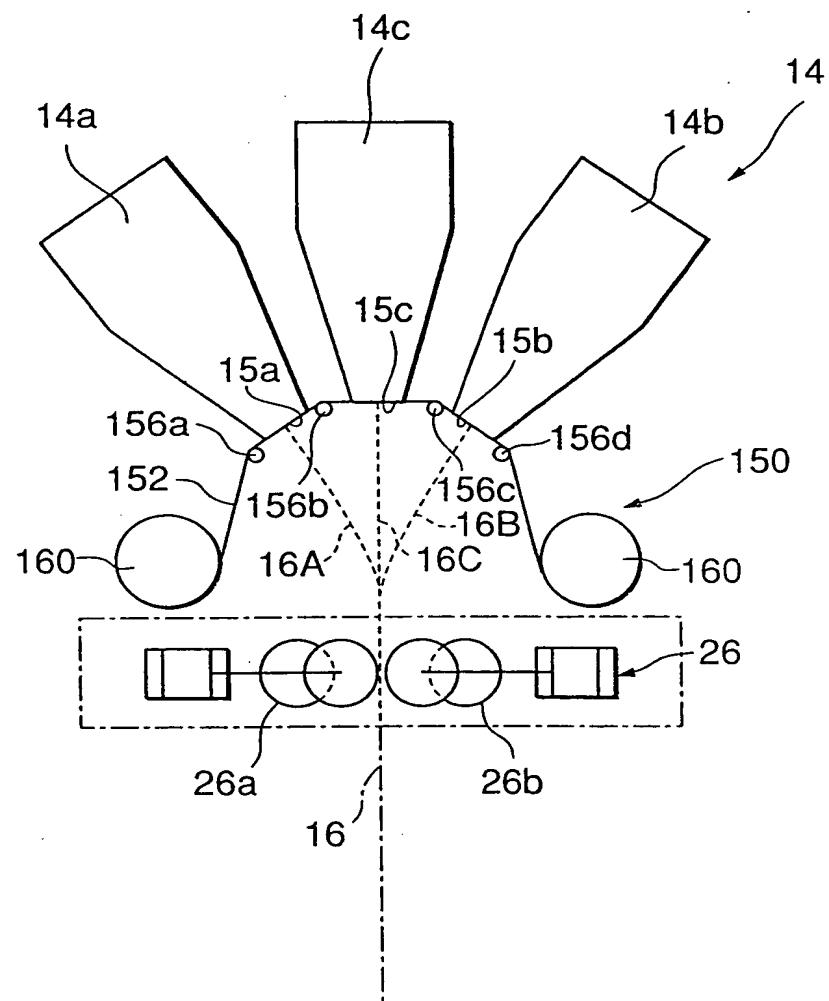
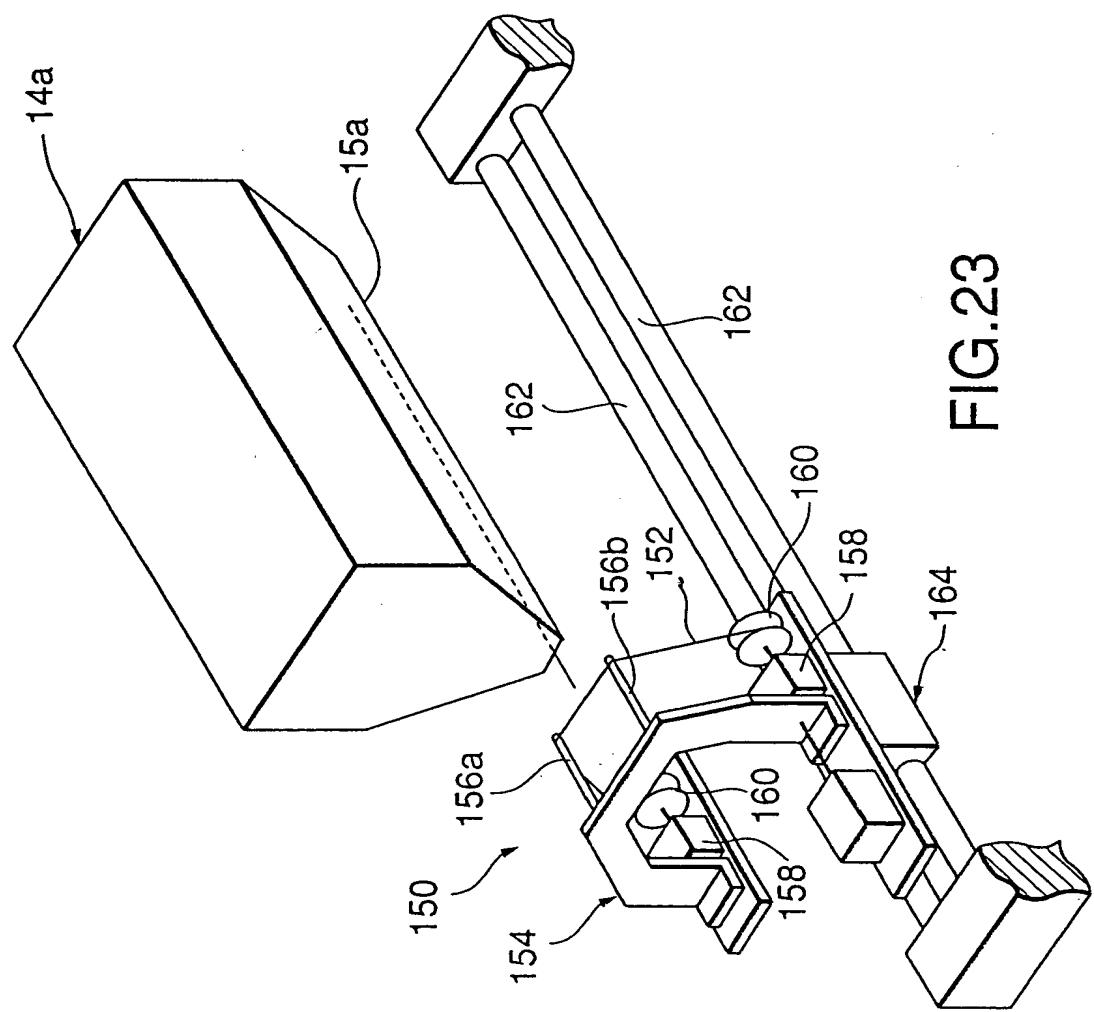


FIG.22



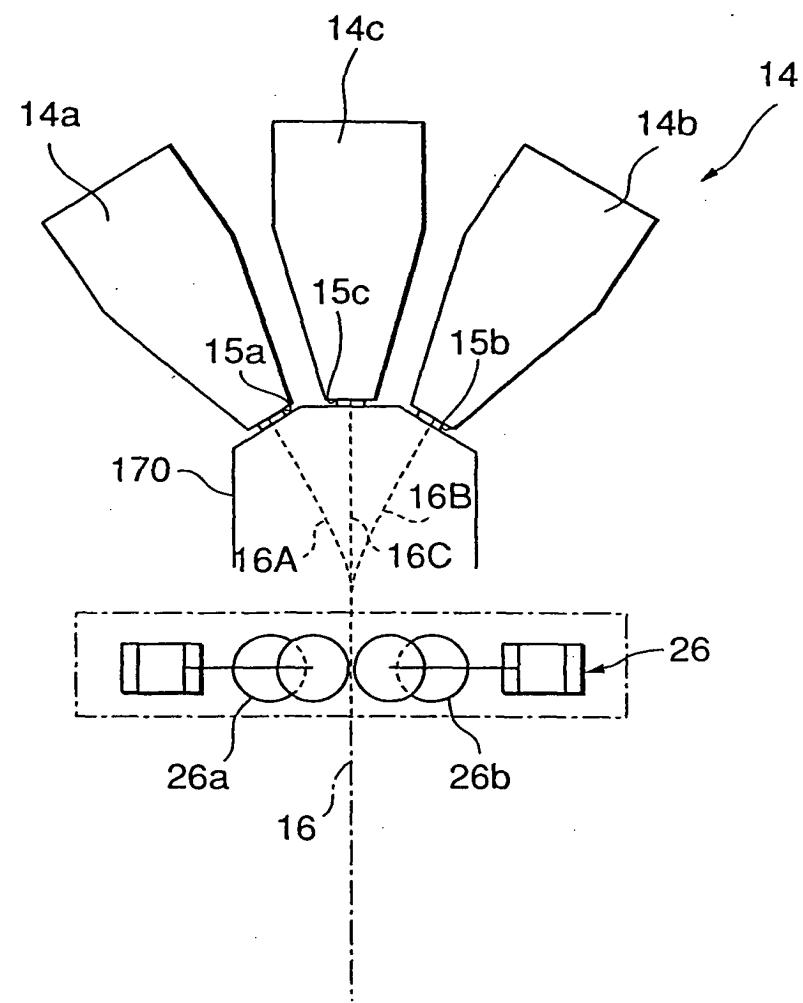
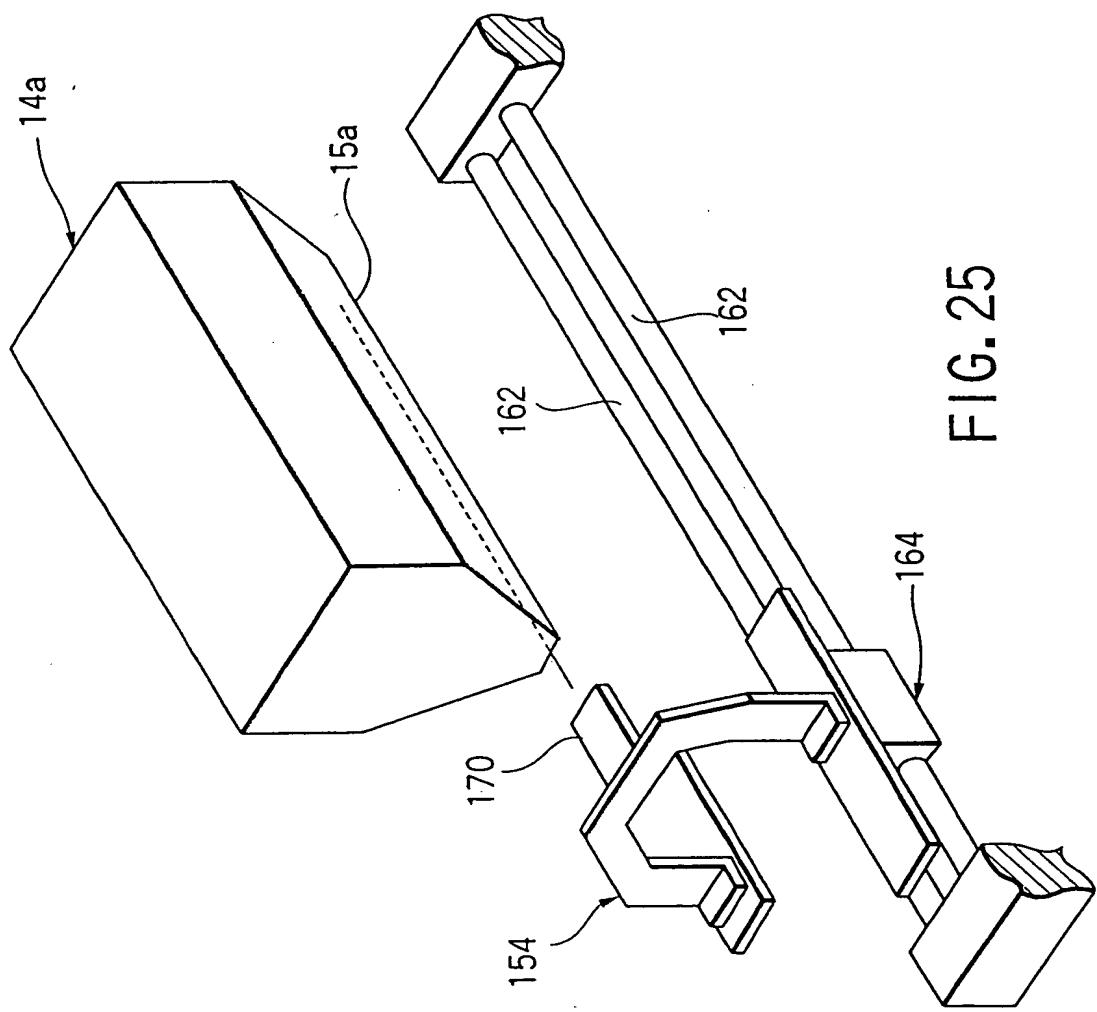


FIG.24



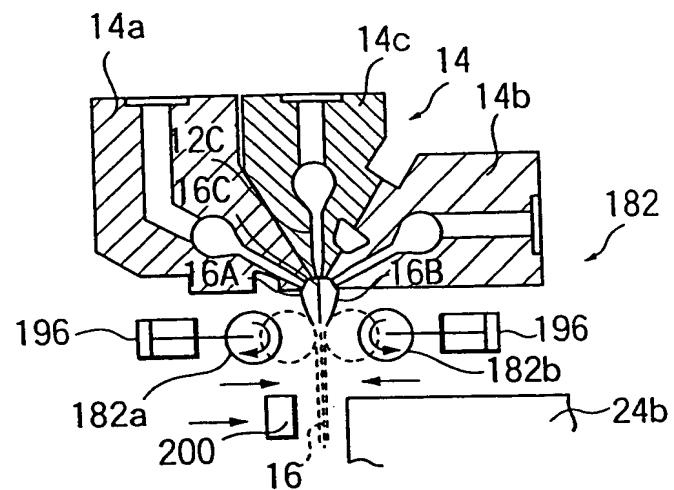


FIG. 26(a)

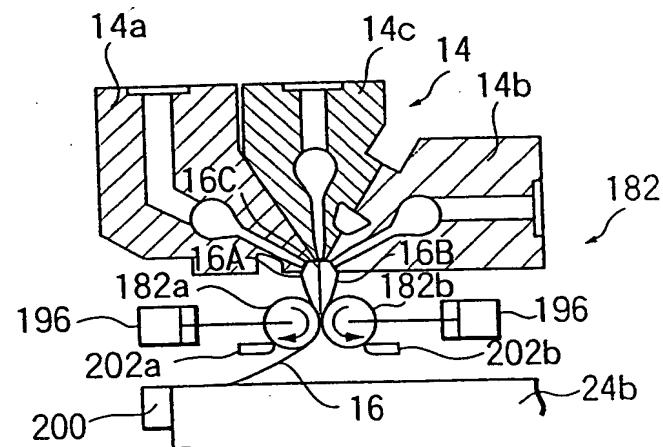


FIG. 26(b)

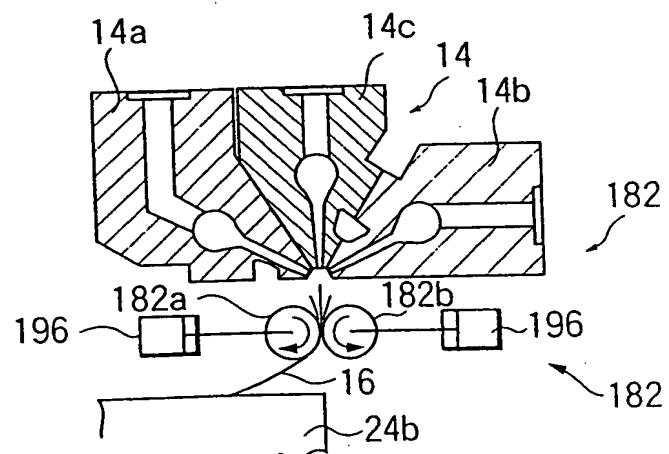


FIG. 26(c)

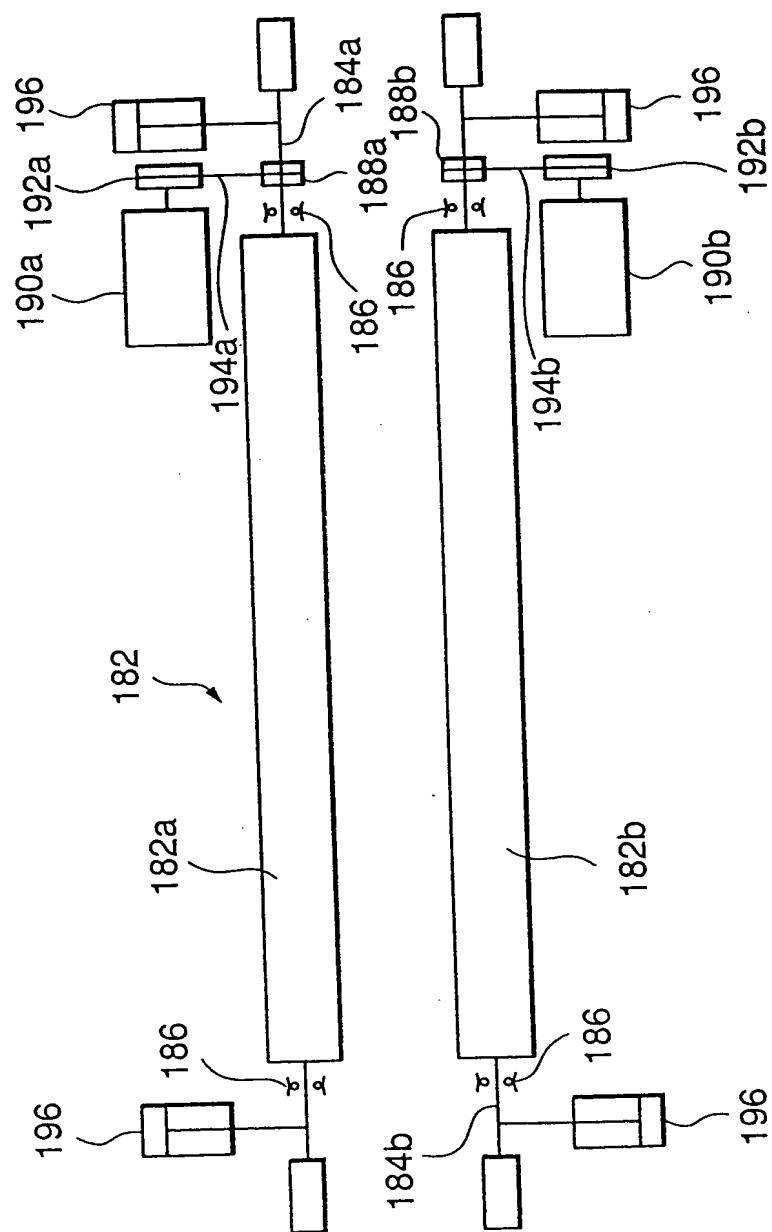


FIG.27

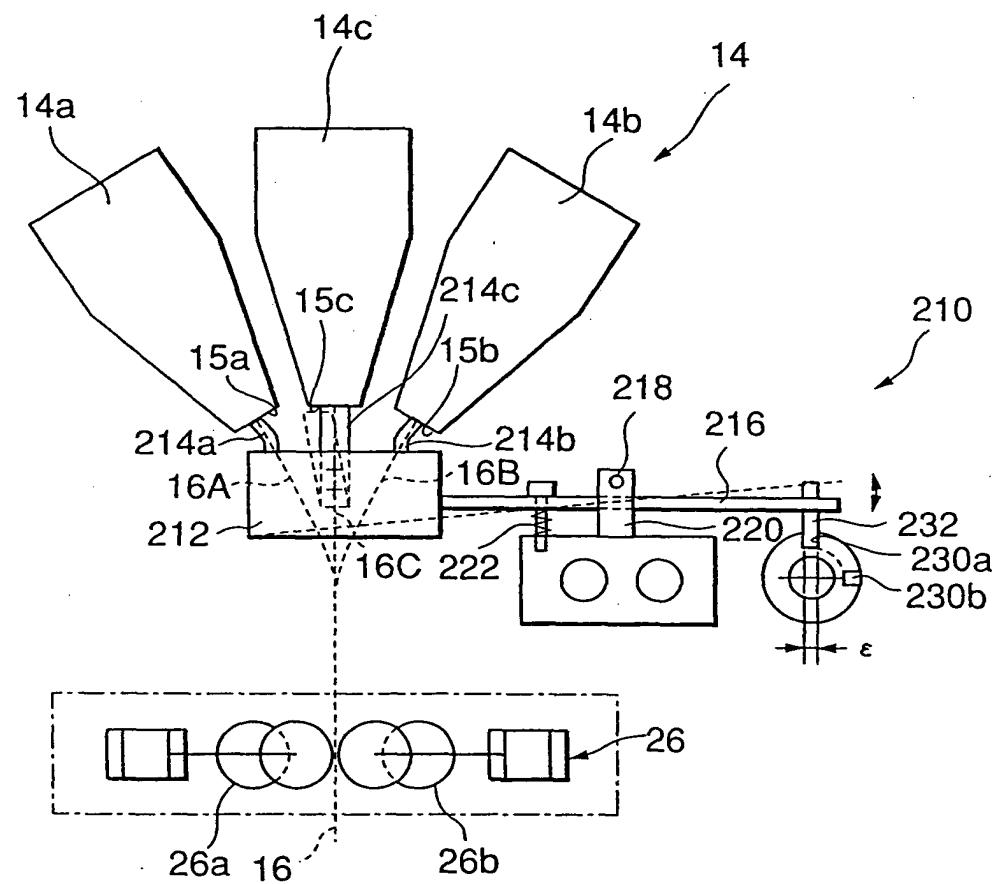


FIG.28

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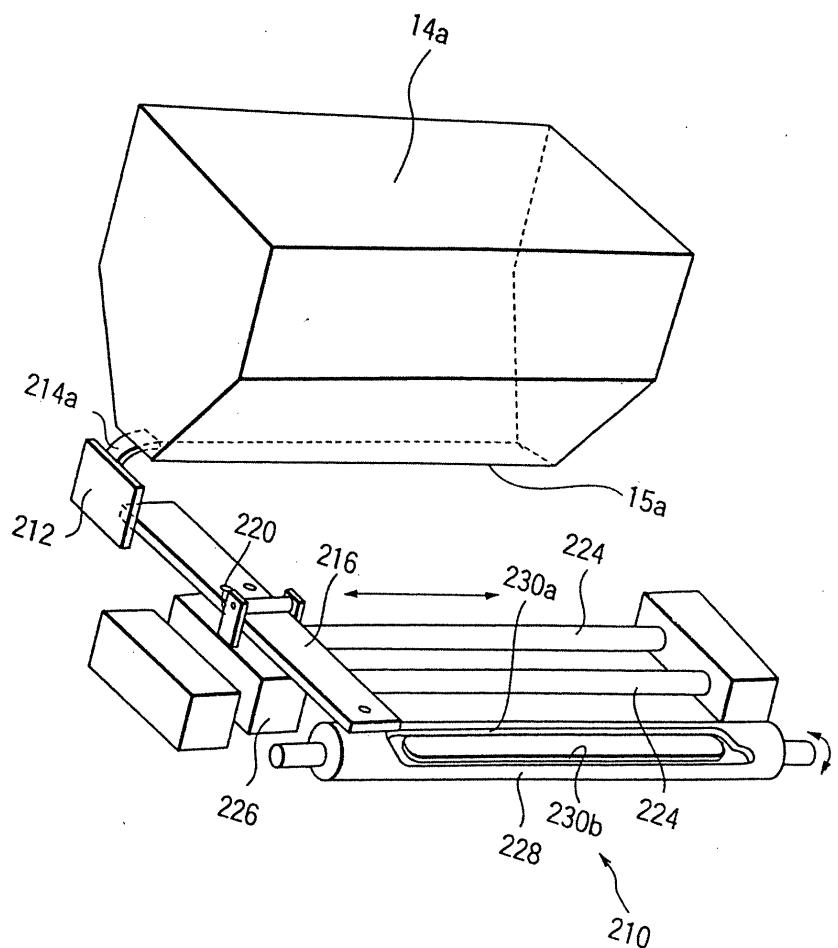


FIG. 29